BIRCH, STEWART, KOLASCH & BIRCH, LLP

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PLEASE NOTE: YOU MUST COMPLETE THE FOLLOWING:

## COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT AND DESIGN APPLICATIONS

10/500882

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

Insert Title:	Method for producing his	th purity glyco	lic acid crystals					
	the specifications of which is attached hereto. If no and/or the following:	ot attached hereto, the appli	ication is identified by the attorne	y docket number as set forth above				
Fill in Appropriate	the specification was filed on			as				
Information - For Use	United States Application Number _			;				
Without .	and amended on _	( if applicable); and/or						
Specification	the specification was filed on	January 2		as PCT				
Attached:	International Application Number	PCT/JP03/	00858	; and was				
	amended on			(if applicable)				
	I hereby state that I have reviewed and und by any amendment referred to above.  I acknowledge the duty to disclose inform §1.56.  I do not know and do not believe the sar thereof, or patented or described in any printe prior to this application, that the same was not application, that the invention has not been papplication in any country foreign to the Unite more than twelve months (six months for desion this invention has been filed in any count representatives or assigns, except as follows.  I hereby claim foreign priority benefits or inventor's certificate listed below and have a filing date before that of the application on	ation which is material to me was ever known or used publication in any countin public use or on sale in patented or made the subset States of America on an igns) prior to this applicative foreign to the United	patentability as defined in Title ed in the United States of Amentry before my or our invention the United States of America spect of an inventor's certificat application filed by me or my tion, and that no application for States of America prior to this attes Code, §119 (a)-(d) of any ty foreign application for paten	37, Code of Federal Regulations, erica before my or our invention on thereof or more than one year more than one year prior to this e issued before the date of this regular representatives or assigns or patent or inventor's certificate is application by me or my legal foreign application(s) for patent				
	•	which priority is claimed	1.					
Insert Priority	Prior Foreign Application(s)			Priority Claimed				
Information:	2002-020037	Japan	01/29/2002					
(if appropriate)	(Number)	(Country)	(Month / Day / Year Filed)	Yes No				
				_ 0 0				
	(Number)	(Country)	(Month / Day / Year Filed)	Yes No				
			_					
	(Number)	(Country)	(Month / Day / Year Filed)	Yes No				
	(Number)	(Country)	(Month / Day / Year Filed)	Yes No				
Insert Provisional Application(s):	I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below.							
(if any)	(Application Number)		(Filing Date)					
	(Application Number)			(Filing Date)				
	All Foreign Applications, if any, for any Patent or Inventor's Certificate Filed more than 12 months (6 months for designs) Prior to the Filing Date of this Application:							
Insert Requested Information: (if appropriate)	Country	Appli	ication Number	Date of Filing (Month / Day / Year)				
Insert Prior U.S. Application(s):	I hereby claim the benefit under Title 35, United States Code, §120 of any United States and/or PCT application(s), including for continuation-in- part application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States and/or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to the patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.							
(if any)	(Application Number)	(Filing Date)	ng Date) (Status - patented, pending, abandoned)					
		gnisi	10	Annual marking Annual N				
Page 1 of 2	(Application Number)	(Filing Date)	(Status - pa	sented, pending, abandoned)				

or CUSTOMER NO. 02292

I hereby appoint the practitioners at CUSTOMER NO. 02292 as my attorneys or agents to prosecute this application and/or an international application based on this application and totransact all business in the Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the practitioners, unless the inventor(s) or assignee provides said practitioners with a written notice to the contrary.

Send Correspondence to:

. DATE OF SIGNATURE

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

YOU MUST COMPLETE THE FOLLOWING:	70				,		
Full Name of First or Sole Inventor:	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE		DATE*		
Insert Name of Inventor Insert Date This Document is Signed	- Yoshito _	KURODA_	Yoshito Kunada		June 2, 2004		
Insert Residence Insert Citizenship	Residence (City, State Kurashiki-sh	City, State & Country) iki-shi, Okayama-ken, JAPAN Japanese					
Insert Mailing Address	MAILING ADDRESS (Complete Street Address including City, State & Country) Asahi Kasei Ootaka Apartment 3-208, 1005-1, Higashi-tomii, Kurashiki-shi, Okayama-ken 710-0847 JAPAN						
Full Name of Second Inventor, if any	GIVEN NAME Harumi	FAMILY NAME WATANABE	Wata		Jme 3, 2004		
see above	Residence (City, State		1/////	CITIZENSHIP	<u> </u>		
<u> </u>		i, Okayama-ken,	<b>3 (</b> )	Japane	ese		
	MAILING ADDRESS (Complete Street Address including City, State & Country) 1013-11, Koshinden, Fukudacho, Kurashiki-shi, Okayama-ken 712-8046 JAPAN						
Full Name of Third Inventor, if any	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE		DATE*		
see above	Residence (City, State	& Country)		CITIZENSHIP	<u> </u>		
	MAILING ADDRESS (C	Complete Street Address incl	luding City, State & Country)				
Full Name of Fourth Inventor, if any	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE		DATE		
see above	Residence (City, State	& Country)		CITIZENSHIP	<b>.</b>		
	MAILING ADDRESS (Complete Street Address including City, State & Country)						
Full Name of Fifth Inventor, if any	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE		DATE:		
see above	Residence (City, State	& Country)		CITIZENSHIP			
	MAILING ADDRESS (Complete Street Address including City, State & Country)						
Page 2 of 2							